



# Troubleshooting Check List

Company: \_\_\_\_\_

Contact: \_\_\_\_\_ Email: \_\_\_\_\_

Grade:	Lot No:
Part Description:	Colour: <b>D</b> Or <b>C</b> * * Dry mix or compound, (Circle D or C)
Wall Thickness:	Weight:
Mould type: Sheet steel <input type="checkbox"/> Aluminium <input type="checkbox"/>	
Surface coated <input type="checkbox"/> If Yes – Type: _____	
Was mould release used: Yes <input type="checkbox"/> No <input type="checkbox"/>	

### **PROCESS CONDITIONS:**

Oven Temperature: Set _____ C or F	Actual _____ C or F
External mould surface: Temperature _____ C or F (circle)	
P.I.A.T. C or F (circle)	Time in oven: _____ minutes
Rotation: Primary _____ Secondary _____	

### **COOLING:**

Pre cooling (rotation without air): _____ minutes
Forced air: _____ minutes
Water: internal or external (circle)

<b>TOTAL CYCLE TIME:</b> _____
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### **DESCRIPTION OF PROBLEM:**

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### **Please supply:**

- Photos of part
- PIAT chart
- Copies of any post moulding test results